

Quality Certification

Customer: WELDSOLUTIONS **Certificado #** A0412 **Product:** ER70S6 1/8
Quantity: 4,000.00 Kgs **Specification:** ASME/A WS A5.18 **Date of Production:** 13-DIC-2025
Heat: A0412

Typical Chemical Composition (%)

			C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V
SIZE	LOTE #	Unite weight	0.06-0.150	1.40-1.85	0.80-1.15	0.025 Max.	0.035 Max	0.50 Max	0.15	0.150	0.15	0.030
1/8"	A0412	5 Kgs	0.072	1.46	0.87	0.015	0.009	0.012	0.029	0.040	0.001	0.01

Test of Mechanical Property

Impact Test

SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)	Temperature (°C)	Impact value (j)
	Standard	400 min				
1/8"	5 Kgs	498.53	NA	NA		

AWS A5.18

WeldSolutions 

WS SOLDADURAS Y ADITAMIENTOS
 S.A. DE C.V.
 Av. La Llave #1933 Int. 2 Colonia
 Valle de la Misericordia C.P. 45615
 Tlaquepaque, Jalisco, Mexico.
 R.F.C. CDC-120821-T96

WS Soldaduras y Aditamentos SA de CV.
 Avenida La Llave 1933 Interior 2
 Colonia Valle de la Misericordia CP45615
 Tlaquepaque Jalisco México