

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- 26001753						
PRODUCT INFORMATION												
PRODUCT: STAINLESS STEEL MIG WIRE						TC. NO.: M-3812						
GRADE: ER-309LSi						ISSUE DATE: 27/FEB/2026						
SIZE: 0.045"		SIZE TOLERANCE: ±0.001"				HEAT NO.: M-3812						
CONDITION: BRIGHT FINISH						QUANTITY: 1,170.00 KGS						
IDENTIFICATION: PALLET NO:						SPOOL TYPE:15 KGS IN D300						
CHEMICAL PROPERTIES OF THE WIRE												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.65	1.00	---	---	---	23.00	12.00	---	---		
	0.030	1.00	2.50	0.030	0.030	0.75	25.00	14.00	0.75	---		
RESULT	0.024	0.87	1.92	0.029	0.005	0.130	23.30	12.17	0.078	0.1470		
MECHANICAL PROPERTIES OF WELD DEPOSIT												
	DIAMETER	UTS		YS (0.20%)		ELONGATION%		HARDNESS				
	(inch)	Mpa(N/mm2)		Mpa(N/mm2)		(L=5d)						
REQUIREMENT (min/max)	0.044"	----		N.A.		N.A.		----				
	0.046"	----		N.A.		N.A.		----				
RESULT	0.045"	661		N.A.		43%		----				

HEAT TREATMENT: N.A. "

Certificacion ACC TO BS EN 10204/3.1

REMARKS: OUR DA NO: 26001753

CUSTOMER ORDER NO.: 13/JULIO/2026

MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2019,

SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-309LSi

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN

MANUFACTURED AND TESTED WHIT SATISFACTORY RESULTS IN ACCORDANCE WHIT

THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST

RESULTS ARE TAKEN RANDOMLY FROM THE LOT

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