

Quality Certification

Customer: WELDSOLUTIONS Certificado # A0402 Product: ER70S6 3/32
 Quantity: 10,000.00 Kgs Specification: ASME/A WS A5.18 Date of Production: 13-DIC-2025
 Heat: A0401

Typical Chemical Composition (%)

			C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V
SIZE	LOTE #	Unite weight	0.15-0.06	1.85-1.40	1.15-0.80	0.025 Max.	0.035 Max	0.50 Max	0.15 Max	0.15 Max	0.15 Max	0.03 Max
3/32"	A0402	5 Kgs	0.070	1.45	0.87	0.013	0.012	0.005	0.025	0.020	0.002	0.001

Test of Mechanical Property

Impact Test

SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)	Temperature (°C)	Impact value (j)
	Standard	400 min	490 min	22 min		
3/32"	5 Kgs	497.28	589.52	27.61		

AWS A5.18

WeldSolutions 

WS SOLDADURAS Y ADITAMIENTOS
 S.A. DE C.V.
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 R.F.C. CDC-120821-T96

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