

Quality Certification

Customer:	WELDSOLUTIONS	Certificado #	ECDWISS2410	Product:	ER309LT1-1
Quantity:	1,000.00 Kgs	Specification:	AWS A 5.22	Date of Production:	AGOSTO 2024

Chemical Component													
SIZE	LOTE #	Unite weight	C	Si	Mn	P	S	Cr	Ni	Cu	Mo		
			Max. 0.04	Max. 1.0	0.5-2.5	Max. 0.04	Max. 0.030	22.00~25.00	11.00~14.00	Max. 0.5	Max. 0.5		
045"	2407912	27.5 lbs/spool	0.029	0.53	1.27	0.026	0.008	22.81	12.36	0.04	0.023		

Test of Mechanical Property				
SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)
045"	27.5 lbs/spool	-----	588	41


 WS SOLDADURAS Y ADITAMIENTOS
 S.A. DE C.V.
 Av. La Llave #1933 Int. 2 Colonia
 Valle de la Misericordia C.P. 45615
 Tlaquepaque, Jalisco, Mexico.
 R.F.C. CDC-120821-T96

WS Soldaduras y Aditamentos SA de CV.
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