

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/029/EXP/25-26						
<b>PRODUCT INFORMATION</b>												
PRODUCT: STAINLESS STEEL MIG WIRE						TC. NO.: A4740 0003						
GRADE: ER309L						ISSUE DATE: 31/DIC/2025						
SIZE: 0.035"		SIZE TOLERANCE: +-0.001"				HEAT NO.: --A4740 0003						
CONDITION: BRIGHT FINISH						QUANTITY: 1,005.00 KGS						
IDENTIFICATION: PALLET NO:						15 KGS PLASTIC SPOOLS						
<b>CHEMICAL PROPERTIES OF THE WIRE</b>												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.30	1.00	---	---		23.00	12.00		---		
	0.030	0.65	2.50	0.030	0.030		25.00	14.00		---		
RESULT	<b>0.022</b>	<b>0.35</b>	<b>1.76</b>	<b>0.026</b>	<b>0.009</b>	<b>0.14</b>	<b>23.38</b>	<b>12.16</b>	<b>0.077</b>	<b>0.136</b>		
<b>MECHANICAL PROPERTIES OF WELD DEPOSIT</b>												
	DIAMETER	UTS	YS (0.20%)	ELONGATION%	HARDNESS							
	(inch)	Mpa(N/mm2)	Mpa(N/mm2)	(L=5d)								
REQUIREMENT (min/max)	0.034	---	N.A.	N.A.	----							
	0.036	----	N.A.	N.A.	----							
RESULT	<b>0.035</b>	---	<b>N.A.</b>	<b>N.A.</b>	----							

HEAT TREATMENT : N.A.

REMARKS: \*MATERIAL IS FREE FROM MERCURY CONTAMINATION.

\*OUR DA NO: 029

\*CUSTOMER ORDER NO. BY EMAIL DATED: 31/DIC/2025

\*MATERIALS CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2023. SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-309L

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.

**WeldSolutions**  
WS SOLDADURAS Y ADITAMIENTOS  
 S.A. DE C.V.  
 Av. La Llave #1933 Int. 2 Colonia  
 Valle de la Misericordia C.P. 45615  
 Tlaquepaque, Jalisco, Mexico.  
 R.F.C. CDC-120821-196

**WS Soldaduras y Aditamentos SA de CV**  
**Avenida La Llave 1933 Interior 2**  
**Colonia Valle de la Misericordia CP45615**  
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