

Quality Certification

Customer:	WELDSOLUTIONS	Certificado #	25031511	Product:	ER70S6035X15
Quantity:	41,280.00 Kgs	Specification:	ASME/A WS A5.18	Date of Production:	05-JUNIO-2025
Heat:25031511					

Typical Chemical Composition (%)

			C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V
SIZE	LOTE #	Unite weight	0.15-0.06	1.85-1.40	1.15-0.80	0.025 Max.	0.035 Max	0.50 Max	0.15 Max	0.15 Max	0.15 Max	0.03 Max
0.035"	25031511	15 Kgs	0.08	1.47	0.83	0.016	0.013	0.08	0.01	0.03	0.004	0.003

Test of Mechanical Property

Impact Test

SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)	Temperature (°C)	Impact value (j)
	Standard	400 min	490 min	22 min	-30	27 min
0.035"	15 Kgs	435	540	28	-30	110 105 106 (107)

AWS A5.18

WeldSolutions

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