

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/928/EXP/24-25						
<b>PRODUCT INFORMATION</b>												
PRODUCT: STAINLESS STEEL TIG WIRE						TC. NO.: T-21280						
GRADE: ER309L-						ISSUE DATE: 29/DIC/2024						
SIZE: 1/8 X 36"		SIZE TOLERANCE: +-0.002"				HEAT NO.: --T-21280						
CONDITION: BRIGHT FINISH						QUANTITY: 415.00 KGS						
IDENTIFICATION: PALLET NO:						5 KGS PLASTIC TUBE						
<b>CHEMICAL PROPERTIES OF THE WIRE</b>												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.30	1.00	---	---	---	18.00	11.0	2.00	---		
	0.030	0.65	2.50	0.030	0.030	0.75	20.00	14.00	3.00	---		
RESULT	<b>0.025</b>	<b>0.40</b>	<b>1.82</b>	<b>0.027</b>	<b>0.009</b>	<b>0.10</b>	<b>18.12</b>	<b>12.20</b>	<b>2.08</b>	<b>0.1400</b>		

HEAT TREATMENT : N.A.

REMARKS: \*MATERIAL IS FREE FROM MERCURY CONTAMINATION.

\*OUR DA NO: 678

\*CUSTOMER ORDER NO. BY EMAIL DATED: 11/DICIEMBRE/2024

\*MATERIALS CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2023. SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-316L

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH

THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.

**WeldSolutions**  
 WS SOLDADURAS Y ADITAMIENTOS  
 S.A. DE C.V.  
 Av. La Llave #1933 Int. 2 Colonia  
 Valle de la Misericordia C.P. 45615  
 Tlaquepaque, Jalisco, Mexico.  
 R.F.C. CDC-120821-196

**WS Soldaduras y Aditamentos SA de CV**  
**Avenida La Llave 1933 Interior 2**  
**Colonia Valle de la Misericordia CP45615**  
**Tlaquepaque Jalisco México**