

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- XR2314					
PRODUCT INFORMATION											
PRODUCT: COPPER COATED TIG WIRE						TC. NO.: 2314					
GRADE: ER80S-D2						ISSUE DATE: NOVIEMBRE/23					
SIZE: 1/8"		SIZE TOLERANCE: ±0.002"				HEAT NO.: 8454528					
CONDITION: COPPER COATED						QUANTITY: ---3,000.00 KGS					
IDENTIFICATION: PALLET NO: 1						PLASTIC TUBE: 10 LBS PIPE					
CHEMICAL PROPERTIES OF THE WIRE											
ELEMENTS	C%	Si%	Mn%	P%	S%		Ni%	Cu%	Mo%		
RESULT	0.07	0.67	1.72	0.013	0.006		0.022	0.020	0.46		
MECHANICAL PROPERTIES OF WELD DEPOSIT											
	DIAMETER	UTS	YS (0.20%)	ELONGATION%	IMPACT VALUES						
	(inch)	Mpa(N/mm2)	Mpa(N/mm2)	(L=5d)	-30°C J(Avg)						
RESULT	1/8"	625	525	27.00	94						

REMARKS: OUR DA NO: 2314
 CUSTOMER ORDER NOV-2023
 MATERIAL CONFIRMS TO STANDARD AWS A5.20

MADE IN CHINA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN
 MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH
 THE CUSTOMER'S REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST
 RESULTS ARE TAKEN RANDOMLY FROM THE LOT

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