



Quality Certification

Customer: WELDSOLUTIONS

Order # WSA/005/24

Product: E71T-1M

Quantity: 1376 spools

Total Weight: 20,640 Kgs.

Date of Production: 08 Nov 2024

Chemical Composition													Ext. Dimension:	Surface Quality:
SIZE	LOT #	Unit Weight	C	Si	Mn	P	S	Mo	Cu	Ni	Cr	V		
			Max. 0.12	Max. 0.90	Max.1.75	Max. 0.030	Max 0.030	Max 0.30	Max 0.35	Max 0.50	Max 0.20	Max. 0.08	OK	OK
045"	712462910	33 lbs / spool	0.035	0.49	1.37	0.013	0.011	0.009	0.02	0.009	0.021	0.021		

SIZE	Unit Weight	Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)	Test Temp
045"	33 lbs / spool	498	578	26	(-) 20 °C


WS SOLDADURAS Y ADITAMIENTOS
S.A. DE C.V.
 Av. La Llave #1933 Int. 2 Colonia
 Valle de la Misericordia C.P. 45615
 Tlaquepaque, Jalisco, Mexico.
 R.F.C. CDC-120821-T96

Radiographic Test Passed Grade I --- OK

AWS Classes: E71T-1M

Specification: AWS A5.20:2005, ASME SFA-5.20

AWS A5.36:2016, ASME SFA-5.36

WS Soldaduras y Aditamentos SA de CV
Avenida La Llave 1933 Interior 2
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