

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/035/EXP/24-25						
PRODUCT INFORMATION												
PRODUCT: STAINLESS STEEL MIG WIRE						TC. NO.: A338409						
GRADE: ER-308LSi						ISSUE DATE: 18/NOV/2024						
SIZE: 0.035"		SIZE TOLERANCE: ±0.001"				HEAT NO.: A3384						
CONDITION: BRIGHT FINISH						QUANTITY: 4,005.00 KGS						
IDENTIFICATION: PALLET NO: WA-05-06-07-11-12						SPOOL TYPE: 15 KGS IN D300						
CHEMICAL PROPERTIES OF THE WIRE												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.65	1.00	---	---	---	19.50	9.00	---	---		
	0.030	1.00	2.50	0.030	0.030	0.75	22.00	11.00	0.75	---		
RESULT	0.020	0.91	1.88	0.029	0.005	0.14	19.65	9.20	0.055	0.078		
MECHANICAL PROPERTIES OF WELD DEPOSIT												
	DIAMETER	UTS	YS (0.20%)	ELONGATION%	HARDNESS							
	(inch)	Mpa(N/mm2)	Mpa(N/mm2)	(L=5d)								
REQUIREMENT (min/max)	0.034"	----	N.A.	N.A.	----							
	0.036"	----	N.A.	N.A.	----							
RESULT	0.035"	1852.44	N.A.	N.A.	----							

HEAT TREATMENT: N.A.

Certificacion ACC TO BS EN 10204/3.1

REMARKS: OUR DA NO: 24741

CUSTOMER ORDER NO.: 21/AGO/2024

MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2019,

SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-308LSi

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN

MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH

THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST

RESULTS ARE TAKEN RANDOMLY FROM THE LOT

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