

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/082/EXP/2023-2024						
<b>PRODUCT INFORMATION</b>												
PRODUCT: COPPER COATED TIG WIRE						TC. NO.: A034824						
GRADE: ER70S-6						ISSUE DATE: 04/MZO/2024						
SIZE: 3/32"		SIZE TOLERANCE: ±0.002"				HEAT NO.: A0348						
CONDITION: COPPER COATED						QUANTITY: ---3,150.00 KGS						
IDENTIFICATION: PALLET NO: SA-14 SA-16						BLUE PLASTIC TUBE: 5 KGS						
<b>CHEMICAL PROPERTIES OF THE WIRE</b>												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cr%	Ni%	Cu%	Mo%	V%	Al%	
SPECIFICATION (min/max)	0.060	0.80	1.40	---	---	---	---	---	---	---	---	---
	0.150	1.15	1.85	0.025	0.035	0.15	0.15	0.50	0.15	0.03	----	
<b>RESULT</b>	<b>0.074</b>	<b>0.862</b>	<b>1.45</b>	<b>0.011</b>	<b>0.008</b>	<b>0.023</b>	<b>0.025</b>	<b>0.006</b>	<b>0.001</b>	<b>0.001</b>	<b>0.003</b>	
<b>MECHANICAL PROPERTIES OF WELD DEPOSIT</b>												
	DIAMETER (inch)	UTS Mpa(N/mm2)	YS (0.20%) Mpa(N/mm2)	ELONGATION% (L=5d)	IMPACT VALUES -30°C J(Avg)							
REQUIREMENT (min/max)	3/32"	480.00	400	22	27							
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<b>RESULT</b>	<b>3/32"</b>	<b>593.67</b>	<b>492.55</b>	<b>27.40</b>	<b>63</b>							

HEAT TREATMENT: N.A.

REMARKS: OUR DA NO: 231663  
 CUSTOMER ORDER 13-JAN-24  
 MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2023,  
 SFA 5.18/SFA 5.18M AND AWS CLASSIFICATION ER-70S6  
 RADIOGRAPHIC TEST: SATISFACTORY

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN  
 MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH  
 THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST  
 RESULTS ARE TAKEN RANDOMLY FROM THE LOT

**WS Soldaduras y Aditamentos SA de CV**  
**Avenida La Llave 1933 Interior 2**  
**Colonia Valle de la Misericordia CP45615**  
**Tlaquepaque Jalisco México**