

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/082/EXP/23-24						
<b>PRODUCT INFORMATION</b>												
PRODUCT: STAINLESS STEEL MIG WIRE						TC. NO.: A3231						
GRADE: ER308L						ISSUE DATE: 04/MZO/2024						
SIZE: 0.035"		SIZE TOLERANCE: +-0.001"				HEAT NO.: --A3231						
CONDITION: BRIGHT FINISH						QUANTITY: 2,000.00 KGS						
IDENTIFICATION: PALLET NO: SA17 TO SA18						5 KGS PLASTIC SPOOLS						
<b>CHEMICAL PROPERTIES OF THE WIRE</b>												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.30	1.00	---	---	---	19.50	9.0	---	---		
	0.030	0.65	2.50	0.030	0.030	0.75	22.00	11.00	0.75	---		
RESULT	<b>0.020</b>	<b>0.42</b>	<b>1.57</b>	<b>0.029</b>	<b>0.008</b>	<b>0.12</b>	<b>19.88</b>	<b>9.16</b>	<b>0.09</b>	<b>0.079</b>		
<b>MECHANICAL PROPERTIES OF WELD DEPOSIT</b>												
	DIAMETER	UTS	YS (0.20%)	ELONGATION%	HARDNESS							
	(inch)	Mpa(N/mm2)	Mpa(N/mm2)	(L=5d)								
REQUIREMENT (min/max)	0.034	---	N.A.	N.A.	----							
	0.036	----	N.A.	N.A.	----							
RESULT	<b>0.035</b>	<b>1813.21</b>	<b>N.A.</b>	<b>N.A.</b>	----							

HEAT TREATMENT : N.A.

REMARKS: \*MATERIAL IS FREE FROM MERCURY CONTAMINATION.

\*OUR DA NO: 231663

\*CUSTOMER ORDER NO. BY EMAIL DATED: 13-JAN-2024

\*MATERIALS CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2023. SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-308L

\*WRC FERRITE: 10.15

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.