

Quality Certification

Customer: WELDSOLUTIONS **Certificado #** 19573 **Product:** ER308L
Quantity: 3,000.00 KGS **Specification:** AWS A 5.9 **Date of Production:** 30-JULIO-2023

Chemical Composition of the welding wire (%)

SIZE	LOTE #	Unite weight	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	N2
			Max. 0.030	0.30~0.65	1.00~2.50	Max. 0.030	Max. 0.030	19.50~22.00	9.00~11.00	Max. 0.75	Max 0.75	---
0.035"	M-14309	15 KGS/SPOOL	0.020	0.43	1.75	0.028	0.004	19.70	9.15	0.11	0.054	0.0750

Test of Mechanical Property

SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)
0.035"	15 Kilos/spool	---	642	36

According to Standard: AWS A5.9


 WS SOLDADURAS Y ADITAMENTOS
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 Tlaquepaque, Jalisco, Mexico.
 R.F.C. CDG-120621-T96

Made in India

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