

Quality Certification

Customer:	WELDSOLUTIONS	Certificado #	ECDWISS2212	Product:	ER308LT1-1
Quantity:	500.00 Kgs	Specification:	AWS A 5.22	Date of Production:	OCT 2022

Chemical Component

SIZE	LOTE #	Unite weight	C	Si	Mn	P	S	Cr	Ni	Cu	Mo		
			Max. 0.04	Max. 1.0	0.5~2.5	Max. 0.03	Max. 0.020	18.00~21.00	9.00~11.00	Max. 0.75	Max. 0.75		
0.045"	228812	27.5 lbs/spool	0.025	0.66	1.18	0.017	0.011	20.63	10.25	--	--		

Test of Mechanical Property

SIZE	Unite weight	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation (%)
0.045"	27.5 lbs/spool	-----	627	47