

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/85/EXP/21/22						
PRODUCT INFORMATION												
PRODUCT: STAINLESS STEEL MIG WIRE						TC. NO.: A222809/2021						
GRADE: ER308LSi						ISSUE DATE: 03/02/2022						
SIZE: 0.035"		SIZE TOLERANCE: ±0.001"				HEAT NO.: A2228						
CONDITION: BRIGHT FINISH						QUANTITY: 555 KGS						
IDENTIFICATION: PALLET NO: WA-17				SPOOL TYPE:15 KGS IN D300								
CHEMICAL PROPERTIES OF THE WIRE												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.65	1.00	---	---	---	19.50	9.00	---	---		
	0.030	1.00	2.50	0.030	0.030	0.75	22.00	11.00	0.75	---		
RESULT	0.021	0.71	1.50	0.028	0.004	0.05	19.57	9.03	0.02	0.0823		
MECHANICAL PROPERTIES OF WELD DEPOSIT												
	DIAMETER (inch)	UTS Mpa(N/mm2)	YS (0.20%) Mpa(N/mm2)	ELONGATION% (L=5d)	R.A.%							
REQUIREMENT (min/max)	0.034" 0.036"	--- ----	N.A N.A	N.A N.A	--- ---							
RESULT	0.035"	1781.38	N.A.	N.A	----							

HEAT TREATMENT: N.A. "

REMARKS: OUR DA NO: 21826
 CUSTOMER ORDER NO.: 07/SEP-2021
 MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2019,
 SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-308LSi

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN
 MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH
 THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST
 RESULTS ARE TAKEN RANDOMLY FROM THE LOT

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