



Comercializadora y Distribuidora de Consumibles y Equipos Industriales SA de CV

Quality Certification

Customer: **WELDSOLUTIONS**

Certificado : **JN171027MX**

Product: **ER70S-6**

Quantity:

Total Weigh **20,640 Kgs**

Date of Production: **May 17, 2017**

Chemical Composition

			C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V
SIZE	LOT #	Heat No.										
1.6 mm	ST170512001		0.07	1.48	0.88	0.013	0.014	0.009	0.009	0.01	/	/

Test of Mechanical Properties

SIZE	Tensile Strength (Mpa)	Yield Strength (Mpa)	Longation (%)	Welding Current	Impact Voltage	Test Temp. °C	Flux of CO2	Shelding Gas
1.6 mm	≥500	450	25	70 - 100	19 - 20	-29	10	CO2

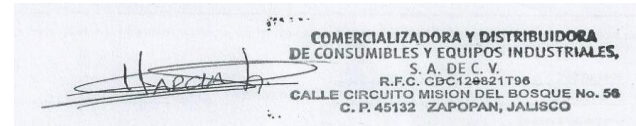
The certificate is invalid whitout seal of quality control departament.

We hereby certify that this report is correct and that all test results are in compliance whit the specifications described herein

The Product Execute **GB/T8110-2008**

ISO: **14341-A-G3Si1**

Certificacion **ABS y LR**



**Calle Circuito Misión del Bosque # 56, Col. Misión del Bosque
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