

| CUSTOMER NAME: WELDSOLUTIONS | | | | | | INVOICE NO.- AA/018/EXP/22-23 | | | | | | |
|--|--------------------|-------------------------|--------------------------|-----------------------|-------------------------------|-------------------------------|-------|-------|-------|-------|-------|--|
| PRODUCT INFORMATION | | | | | | | | | | | | |
| PRODUCT: COPPER COATED TIG WIRE | | | | | | TC. NO.: A028032 | | | | | | |
| GRADE: ER70S-6 | | | | | | ISSUE DATE: 05/07/2022 | | | | | | |
| SIZE: 1/8" | | SIZE TOLERANCE: ±0.002" | | | | HEAT NO.: A0280 | | | | | | |
| CONDITION: COPPER COATED CUT LENGHT | | | | | | QUANTITY: 300.00 KGS | | | | | | |
| IDENTIFICATION: PALLET NO: WS-02 | | | | | | BLUE PLASTIC TUBE: 5 KGS | | | | | | |
| CHEMICAL PROPERTIES OF THE WIRE | | | | | | | | | | | | |
| ELEMENTS | C% | Si% | Mn% | P% | S% | Cu% | Cr% | Ni% | Mo% | V% | Al% | |
| SPECIFICATION (min/max) | 0.060 | 0.80 | 1.40 | --- | --- | --- | --- | --- | --- | --- | --- | |
| | 0.150 | 1.15 | 1.85 | 0.025 | 0.035 | 0.50 | 0.15 | 0.15 | 0.15 | 0.03 | --- | |
| RESULT | 0.061 | 0.835 | 1.44 | 0.015 | 0.009 | 0.010 | 0.021 | 0.021 | 0.001 | 0.001 | 0.003 | |
| MECHANICAL PROPERTIES OF WELD DEPOSIT | | | | | | | | | | | | |
| | DIAMETER (inch) | UTS Mpa(N/mm2) | YS (0.20%) Mpa(N/mm2) | ELONGATION% (L=5d) | IMPACT VALUES -30°C J(Avg) | | | | | | | |
| REQUIREMENT (min/max) | 0.123" 0.127" | 480 ---- | 400 ---- | 22 ---- | 27 ---- | | | | | | | |
| RESULT | 0.125" | 591.55 | 496.23 | 27.60 | 65 | | | | | | | |

HEAT TREATMENT: N.A.

Certificacion ACC TO BS EN 10204/3.1

REMARKS: OUR DA NO: 211779 /R1)
 CUSTOMER ORDER NO.: 14-FEB-22
 MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2019,
 SFA 5.18/SFA 5.18M AND AWS CLASSIFICATION ER-70S6
 RADIOGRAPHIC TEST: SATISFACTORY

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN
 MANUFACTURED AND TESTED WHIT SATISFACTORY RESULTS IN ACCORDANCE WHIT
 THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST
 RESULTS ARE TAKEN RANDOML Y FROM THE LOT

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