

CUSTOMER NAME: WELDSOLUTIONS						INVOICE NO.- AA/018/EXP/22-23						
<b>PRODUCT INFORMATION</b>												
PRODUCT: STAINLESS STEEL TIG WIRE						TC. NO.: A250632						
GRADE: ER-309L						ISSUE DATE: 05/07/2022						
SIZE: 1/8 X 36"		SIZE TOLERANCE: ±0.002"				HEAT NO.: A2506						
CONDITION: BRIGHT DRAWN CUT LENGTH						QUANTITY: 300 KGS						
IDENTIFICATION: PALLET NO: WS-01						5 KG BLUE PLASTIC TUBE						
<b>CHEMICAL PROPERTIES OF THE WIRE</b>												
ELEMENTS	C%	Si%	Mn%	P%	S%	Cu%	Cr%	Ni%	Mo%	N%		
SPECIFICATION (min/max)	---	0.30	1.00	---	---	---	23.00	12.00	---	---	---	
	0.030	0.65	2.50	0.030	0.030	0.75	25.00	14.00	0.75	---	---	
RESULT	0.017	0.35	1.79	0.025	0.009	0.17	23.13	12.20	0.15	0.1400	---	
<b>MECHANICAL PROPERTIES OF WELD DEPOSIT</b>												
	DIAMETER (inch)	UTS Mpa(N/mm2)	YS (0.20%) Mpa(N/mm2)	ELONGATION%	R.A.%							
REQUIREMENT (min/max)	0.123"	---	N.A.	N.A.	N.A.							
	0.127"	----	N.A.	N.A.	N.A.							
RESULT	0.125"	910.33	N.A.	N.A.	N.A.							

HEAT TREATMENT: N.A.

Certificacion ACC TO BS EN 10204/3.1

REMARKS: OUR DA NO: 211779(R1)  
 CUSTOMER ORDER NO.: 14-FEB-22  
 MATERIAL CONFIRMS TO ASME SECTION-II, PART-"C" EDITION 2019,  
 SFA 5.9/SFA 5.9M AND AWS CLASSIFICATION ER-309L

MADE IN INDIA

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN  
 MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH  
 THE CUSTOMERS REQUIREMENTS, NEEDS AND EXPECTATIONS MECHANICAL TEST  
 RESULTS ARE TAKEN RANDOMLY FROM THE LOT

**WS Soldaduras y Aditamentos SA de CV**  
**Avenida La Llave 1933 Interior 2**  
**Colonia Valle de la Misericordia CP45615**  
**Tlaquepaque Jalisco México**